

**KHULNA UNIVERSITY OF ENGINEERING & TECHNOLOGY**

*Department of Mechanical Engineering*

B. Sc. Engineering 3<sup>rd</sup> Year 2<sup>nd</sup> Term Examination, 2021

**ME 3217**

(Machine Design II)

Time: 3 Hours

Total Marks: 210

**N.B.:** i) Answer any THREE questions from each section in separate scripts.

ii) Figures in the right margin indicate full marks.

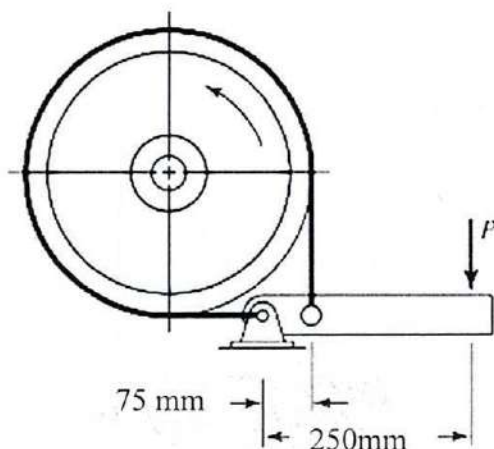
iii) Assume reasonable data if missing any.

**SECTION-A**

1. A countershaft is supported by two tapered roller bearings using an indirect mounting. The radial bearing loads are 2240 N for the left-hand bearing and 4380 N for the right hand bearing. An axial load of 800 N is carried by the left bearing. The shaft rotates at 400 rev/min and is to have a desired life of 40 kh. Use an application factor of 1.4 and a combined reliability goal of 0.90. Using an initial  $K = 1.5$ , find the required radial rating for each bearing. Select the bearings using suitable figure. 35
  
- 2(a) In bearings tested at 2000 rev/min with a steady radial load of 18 kN, a set of bearings showed an  $L_{10}$  life of 115 h and an  $L_{80}$  life of 600 h. The basic load rating of this bearing is 39.6 kN. Estimate the Weibull shape factor  $b$  and the characteristic life  $\theta$  for a two parameter model. This manufacturer rates ball bearings at 1 million revolutions. 20
- 2(b) Estimate the remaining life in revolution of a 02-30 mm angular contact ball bearing already subjected to  $20 \times 10^4$  rev. with a radial load of 18 kN, if it is now subjected to a change in load to 30 kN. 15
  
- 3(a) A full journal bearing has a journal diameter of 32 mm, with a unilateral tolerance of  $-0.012$  mm. The bushing bore has a diameter of 32.05 mm and a unilateral tolerance of 0.032 mm. The bearing is 64 mm long. The journal load is 1.75 kN and it runs at a speed of 900 rev/min. Using an average viscosity of 55 mPa.s find the maximum film pressure, and the total oil flow rate for the minimum clearance assembly. 15
- 3(b) A full journal bearing has a shaft journal diameter of 25 mm, with a unilateral tolerance of  $-0.01$  mm. The bushing bore has a diameter of 25.04 mm and a unilateral tolerance of 0.03 mm. The  $L/d$  ratio is unity. The bushing load is 1.25 kN and the journal rotates at 1200 rev/min. Analyze the minimum clearance assembly if the average viscosity is 50 mPa.s and find the minimum oil film thickness, the power loss, and the percentage of side flow. 20
  
4. A steel spur pinion and gear have a diametral pitch of 12 teeth/in, milled teeth, 17 and 30 teeth, respectively, a  $20^\circ$  pressure angle, a face width of 7/8 inch, and a pinion speed of 525 rev/min. The tooth properties are  $S_{ut} = 76$  kpsi,  $S_y = 42$  kpsi and the Brinell hardness is 149. Use the Gerber criteria to compensate for one way bending. For a design factor of 2.25, what is the power rating of the gearset? 35

## SECTION-B

5. An uncrowned straight bevel pinion has 30 teeth, a diametral pitch of 6, and a transmission accuracy number of 6. The driven gear has 60 teeth. Both are made of grade 80-55-06 ductile iron. The shaft angle is  $90^\circ$ . The face width is 1.25 inch, the pinion speed is 900 rev/min, and the normal pressure angle is  $20^\circ$ . The pinion is mounted outboard of its bearings; the bearings of the gear straddle it. What is the power rating based on AGMA bending strength? Assume life goal is  $10^9$  rev at a reliability of 0.99 and apply a factor of safety of 2. 35
6. Design a cylindrical worm-gear mesh to connect an electric motor to a lifting mechanism. The motor speed is 1200 rpm and velocity ratio is to be 20:1. The output power requirement is 25 hp. The shaft axes are  $90^\circ$  to each other. An overload factor  $K_o = 1.25$  is appropriate for  $90^\circ\text{F}$  ambient temperature. The motor case area is  $1200\text{ in}^2$  and externally cooled by a fan. A design factor of 1.2 is to be included to address other unquantifiable risks. 35
7. The figure depicts a band brake whose drum rotates counterclockwise at 200 rev/min. The drum diameter is 400 mm and the band lining 75 mm wide. The coefficient of friction is 0.20. The maximum lining interface pressure is 480 kPa. 35
- (a) Find the brake torque, necessary force  $P$ , and steady-state power.
- (b) Complete the free body diagram of the drum. Find the bearing radial load that a pair of straddle-mounted bearings would have to carry.
- (c) What is the lining pressure  $P$  at both ends of the contact arc?



8. A single gate V belt is to be selected to deliver engine power to the wheel drive transmission of a riding tractor. A 5-hp single-cylinder engine is used. At most, 60 percent of this power is transmitted to the belt. The driving sheave has a diameter of 6.2 inch, the driven sheave has a diameter of 12.0 inch. The belt selected should be as close to a 92 inch pitch length as possible. The engine speed is governor controlled to a maximum of 3100 rev/min. Select a satisfactory belt and assess the factor of safety and the belt life in passes. 35

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**ME 3225**

(Measurement and Industrial Instrumentation)

Time: 3 Hours

Total Marks: 210

**N.B.:** i) Answer any THREE questions from each section in separate scripts.

ii) Figures in the right margin indicate full marks.

iii) Assume reasonable data if missing any.

**SECTION-A**

- 1(a) What are meant by measurement error and correction? Briefly explain different types of measurement errors. 09
- 1(b) How does error occur when spherical end gauges are not aligned? Explain with mathematical calculation. 08
- 1(c) Define a sinebar and state its functions. What are the factors on which the accuracy of sinebar depends? 08
- 1(d) Balls of diameters 20 mm and 16 mm were used to measure the following parameters of a taper ring gauge. The large ball protruded 4 mm above the end face of the gauge and the distance from this face to the top of the small ball was 38 mm. Calculate 10
- i) The angle of the taper and the large end diameter.
- ii) Assuming no errors in the balls and errors up to 0.04 mm in the measured distance, determine the possible error in the calculated angle.
- 2(a) What are the different ways of relative humidity? Explain the working principle of hair hygrometer. 14
- 2(b) What are the different instruments used for measuring torque? Explain the working principle of prony brake dynamometer. 11
- 2(c) What are the various ways of measuring air velocity in open atmosphere? Explain with neat sketch. 10
- 3(a) Describe the procedure for measuring flow rate of fluid through a pipe by venturi meter and write down all necessary calculations. 15
- 3(b) How bourdon pressure gauge measures the pressure of fluid? Describe its construction and working principle. 12
- 3(c) How strain gauge is used to measure the force on an object. 08
- 4(a) What are the commonly used viscometers? Explain the working principle of falling sphere viscometer. 12
- 4(b) What are the end-line and in-line flowmeter? Describe the working principle of an in-line flowmeter. 13
- 4(c) What is thermistor? What are the advantages and disadvantages of thermistor? 10

## SECTION-B

- 5(a) How a bore diameter can be measured with the help of four balls? Explain the procedure. 09
- 5(b) What is meant by comparator? Mention its application. Describe the merits and demerits of mechanical comparator. 09
- 5(c) Mention the methods by which tooth thickness of gear can be measured. Describe most effective method of measuring gear tooth thickness. 11
- 5(d) Calculate the chord length and its distance below the tip for a gear of module 4 and pressure angle of  $20^\circ$ . 06
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- 6(a) Define gauge. Distinguish among worker gauge, inspection gauge and reference gauge. 07
- 6(b) The radius of curvature  $R$  of a concave surface is measured by noting two dimensions  $d$  and  $h$  such that  $R = \frac{d^2}{8h} + \frac{h}{2}$ . If the error in measurement of  $d$  is  $\pm 1\%$  and  $h$  is  $\pm 0.5\%$ , determine the total error in measurement of  $R$  if  $d = 50$  mm and  $h = 5$  mm. 10
- 6(c) How digital inside caliper measures the inside diameter of a hole? Describe with neat sketch. 08
- 6(d) Which angle measurement system is used in servomotor? Explain its working principle with neat sketch. 10
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- 7(a) Briefly explain the working principle of infrared sensor and give comparison with ultrasonic sensor. 12
- 7(b) Describe the Doppler radar velocity measurement process for moving objects with necessary diagram. 12
- 7(c) Briefly explain the working principle of a non-contact temperature measurement sensor. 11
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- 8(a) Explain the force measurement methods by using magnetic suspension balance and double series magnetic suspension method. Compare their performances in measurement accuracy. 12
- 8(b) Briefly describe the working principle of a magnetic flow meter with neat sketch. 08
- 8(c) Piezo electric transducers can be used as a sensor and as an actuator, Explain. 08
- 8(d) Write in short notes on measurement responsibility ISO 9000:2000. 07

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